

# HIGH PERFORMANCE, READILY BIODEGRADABLE ISO 46 HYDRAULIC FLUID

## Description

RSC *EnviroLogic*® HF 46 HP hydraulic fluid is a high performance, readily biodegradable, synthetic ISO 46 grade hydraulic fluid. It is intended for severe service, extreme high temperature (250°F / 121°C), low temperature (-40°F / -40°C) and high pressure (5000+psi / 34,470 kPa) applications. It exhibits enhanced wear protection, cleanliness and longer life than conventional petroleum hydraulic oils. RSC *EnviroLogic*® HF 46 HP can directly replace petroleum oil based hydraulic fluids of the same viscosity, yet has reduced environmental impact in the event of a leak or spill, as it is readily biodegradable and non-sheening\*.

RSC *EnviroLogic*® HF 46 HP is certified as an Environmentally Acceptable Lubricant (EAL) compliant with 2013 US EPA Vessel General Permit (VGP). Meets the ISO classification Hydraulic Environmental Polyalphaolefin and related hydrocarbon products (HEPR) per ISO 6743-4.

**RSC *EnviroLogic*® HF HP series meets the requirements for various manufacturers. Visit our [website](#) or contact customer service for a full list of OEM approvals.**

Property	Method	Requirements	Result
Kinematic Viscosity			
At 40°C, cSt	D445	41.4-50.6	48
At 100°C, cSt	D445	7.8 min	10
Viscosity Index	D2270	90 min	185
Density (60°F), kg/m <sup>3</sup>	D4052	report	860
Pour Point, °C	D97	-15 max	-51
Flash Point (COC), °C	D92	185 min	178
Acid Number, mgKOH/g	D664	Report	0.30
Steel Pin Corrosion (4 hours, 100°C)	D665	Pass	
Deionized Water			Pass
Synthetic Salt Water			Pass
Foam Properties (after 10 minutes)	D892		
Sequence I, mL	Tendency/Stability	50-0 max	10-0
Sequence II, mL	Tendency/Stability	50-0 max	50-0
Sequence III, mL	Tendency/Stability	50-0 max	10-0
Copper Corrosion	D130		
3hrs @ 100 °C		2 max	1a
Oxidation	D2272		
Mins to 25 psi loss			400-500

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Property	Method	Requirements	Result
Demulse Properties (54°C)	D1401		
Oil / Water / Emulsion		40/37/3	40 / 40 / 0
Minutes		30	10
FZG		10 min	12 Pass
Hydrolytic Stability	D2619		
Copper Weight Loss, mg/cm <sup>3</sup>			0.00
Change in Acid Number, mgKOH/g			0.00
Appearance of Copper Panel			1b
Vickers 35VQ25 Vane Pump	35VQ25		Pass
Vickers V104C Vane Pump			
Total loss of ring and vane, mg			Pass
Denison T6H20C Pump			
HF-1, HF-2, HF-6			Pass
Biodegradability, % in 28 Days	D7373	60% min	>60
Ecotoxicity			
Fathead minnow, 96h LC50, ppm	OECD 203	>100	>1,000
Daphnia magna, 48h EC50, ppm	OECD 202	>100	>120
Algae, 72h EC50, ppm	OECD 201	>100	>110
Elastomer Compatibility			
SRE-NBR-1 (100°C 168 hours)	D471		Pass
HNBR (100°C 168 hours)	D471		Pass
PU (100°C 168 hours)	DIN 1817		Pass
FKM (100°C 168 hours)	DIN 1817		Pass
Compatibility with Select Hydraulic Fluids			
Biodegradable Competitor stored @ 100°F		Pass	Pass
Biodegradable Competitor stored @ -5°F		Pass	Pass
Petroleum Hydraulic Fluid stored @ 100°F		Pass	Pass
Petroleum Hydraulic Fluid stored @ -5°F		Pass	Pass

## \*CFR40 Part 435B

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For more information about RSC Bio Solutions, visit us at [rscbio.com](http://rscbio.com) or call +1 704.684.6100.



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[rscbio.com](http://rscbio.com)



600 Radiator Road  
Indian Trail, NC 28079-7643  
800.661.3558  
+1 704.684.6100

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